

OK Flux 10.18

OK Flux 10.18 is an agglomerated flux designed for cladding with Monel strip. The flux is particularly suitable for strip cladding with NiCu7-strip giving shiny bead finish and smooth overlaps.

Классификации	EN ISO 14174 : S A CS 2B 58 13 DC
Сварочный ток	1000 A
Тип шлака	Calcium silicate SiO ₂ -CaO-CaF ₂ -(MnO-Al ₂ O ₃)
Перенос легирующего элемента	Moderately silicon alloying
Плотность	nom 1.2 kg/dm ³
Показатель щелочности	nom 1.0

Classifications

Wire	SFA/AWS - EN ISO
OK Band NiCu7	A5.14:EQNiCu-7/ 18274:B Ni 4060 (NiCu30Mn3Ti)

Хим. состав

Al ₂ O ₃ +MnO	CaF ₂	CaO+MgO	SiO ₂ +TiO ₂
10	20	20	50