



## OK Flux 10.69

Agglomerated basic flux specially designed as a backing flux for one-sided Submerged Arc Welding. Perfect root formation with smooth route surface. Good capability to support the molten pool even at high heat inputs. Mainly for shipbuilding industries. A copper bar with groove is normally used to support the flux.

<b>Классификации</b>	EN ISO 14174 : S A CS 4
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<b>Тип шлака</b>	Calcium-silicate
<b>Перенос легирующего элемента</b>	No alloying
<b>Плотность</b>	nom 1.3 kg/dm <sup>3</sup>
<b>Показатель щелочности</b>	nom 1.8
<b>Размер гранулы</b>	0.1-1.25 (14x150 mesh)

### Хим. состав

Al <sub>2</sub> O <sub>3</sub> +MnO	CaF <sub>2</sub>	CaO+MgO	Fe	SiO <sub>2</sub> +TiO <sub>2</sub>
5	5	40	10	35