

Exaton 23.11.LNb

Exaton 23.11.LNb is a niobium stabilized chromium-nickel strip electrode particularly suited for high speed electro-slag welding (ESW) to deposit a single layer overlay of stabilized corrosion resistant alloy of 19%Cr/9%Ni composition on carbon- and low alloyed steels. It can also be combined with 19.9.LNb for surfacing of two layer overlays.

Классификации	SFA/AWS A5.9 : EQ"309LNb" EN ISO 14343-A : B 23 12 L Nb
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Хим. состав проволоки

C	Mn	Si	S	P	Ni	Cr	Mo	Cu	Nb
<=0.02	2.0	0.2	<=0.015	<=0.020	12	23	<=0.2	<=0.2	0.75

Хим. состав проволоки

FN WRC-92

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