

Exaton 21.11.LNb

Exaton 21.11.LNb is a niobium stabilized chromium-nickel strip electrode used for electro-slag welding (ESW) to deposit a single layer overlay of stabilized corrosion resistant alloy of 19%Cr/9%Ni composition on carbon and low alloyed steels.

It can also be combined with 19.9.LNb for surfacing of two layer overlays.

Recommended fluxes are Exaton 47S and Exaton 49S.

Классификации	SFA/AWS A5.9 : EQ"309LNb" EN ISO 14343-A : B 22 11 L Nb
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Хим. состав проволоки

C	Mn	Si	S	P	Ni	Cr	Mo	Cu	N
<=0.015	1.8	0.2	<=0.020	<=0.020	11	21	<=0.3	<=0.3	-

Хим. состав проволоки

Nb	FN WRC-92
0.55	14